

# PU2060 SELF-SMOOTHING FLOOR

## PRODUCT DESCRIPTION

Arturo PU2060 Self-smoothing Floor is a very low emission, 2-component, polyurethane-based floor finish.

## AREA OF APPLICATION\*\*\*

It is suitable as a very low emission coloured, durable and seamless finish for cement and anhydrite bound subfloors. Arturo PU2060 is especially suitable as a finish on floors that are exposed to medium and heavy loads, for example for:

- ▶ Industrial production facilities
- ▶ Production areas
- ▶ Schools / Kindergartens
- ▶ Shops

## PRODUCT FEATURES/BENEFITS

- ▶ Seamless
- ▶ Tough but flexible
- ▶ Crack bridging
- ▶ Resistant to impacts, shock and abrasion
- ▶ Impermeable to liquids
- ▶ Good resistance to chemicals
- ▶ Self-smoothing
- ▶ Very low emission
  - AgBB certified
  - EMICODE® EC1PLUS

## TEST/APPROVAL

- ▶ Tested according to AgBB within several Arturo PU-based flooring systems. Fitted with DIBt Gutachten (see paragraph "DIBt Gutachten").
- ▶ Classification and testing of the fire resistance in accordance with BS EN 13501-1 in various Arturo systems
- ▶ GEV-EMICODE®: EC1PLUS



## PRODUCT DATA

	Set: A + B = 5 kg: A = 4.20 kg, B = 0.80 kg
Packaging size	Set: A + B = 10 kg: A = 8.40 kg, B = 1.60 kg
	Set: A + B = 25 kg: A = 21 kg, B = 4 kg
Shelf life	From date of production: Component A: 6 months Component B: 12 months
Colour	See the colour chart for Arturo PU2060. Other colours available on request.

## TECHNICAL DATA

Density	1.54 kg/dm <sup>3</sup>
Consumption	Approx. 1.50 kg/m <sup>2</sup> /mm layer thickness
Mixing ratio	84.0 part by weight comp. A 16.0 part by weight comp. B
Pot life	Approx. 30 minutes*
Dust-dry	After approx. 8 hours*
Ready for foot traffic	After approx. 18 hours*
Recoatable	In approx. 18 to max. 24 hours*
Full mechanical resilience	After 3 days*
Chemically resistant	After 7 days*
Layer thickness	Approx. 2 mm
Frost resistance	Yes**
Solids content	100%
Viscosity (23°C)	2500-2800 mPa·s
Shore-D (7d/21°C/60% r.h.)	Approx. 60
Yield point	Approx. 30%
Pull strength	approx. 20 N/mm <sup>2</sup>
Young Modulus	approx. 650 N/mm <sup>2</sup>



## SUBFLOOR

The subfloor must be firm, able to bear sufficient loads and have adequate grip. It must be free of grease, oil and non-adherent components. It must also be free of any layers or contaminants that could reduce the adhesion. (Compressive strength at least 25 MPa (N/mm<sup>2</sup>), average tensile strength >1.5 MPa (N/mm<sup>2</sup>), smallest single value > 1 MPa (N/mm<sup>2</sup>)).

Prior to work, the subfloor must be adequately dry.

- ▶ Cement screed subfloors: < 4% CM
- ▶ Anhydrite: < 0% CM
- ▶ Magnesite: < 4% CM
- ▶ Concrete class > B35: < 3% CM
- ▶ Concrete class < B35: < 4% CM

For Sweden and the UK, below 75% r.h.

### Attention:

Wood subfloors are not dimensionally stable. Signatures from the subfloor may still remain visible. Furthermore signatures can also occur with a bad prepared subfloor.

## SUBFLOOR PREPARATION:

Remove non-adherent layers and contaminants by suitable mechanical means (e.g. shot blasting, milling or sanding). Then remove all dust using an industrial vacuum cleaner. Larger repairs and the filling of gaps, holes and other unevenness must be carried out with Arturo EP1500 repair mortar or EP6200 scratch coat.

## SYSTEM STRUCTURE

### Primer:

Prime the surface with Arturo EP6500 construction resin (see the technical information sheet for details about using this product). Special case (rough / open subfloors): Arturo EP6200 scratch coat (see the technical information sheet for details about using this product). The primer / scratch coat must cure to a tack-free state before carrying out further work.

### Self-smoothing floor:

Apply Arturo PU2060 self-smoothing floor in a layer thickness of 2 - 3 mm.

### Decorative surface:

For a decorative surface, strew the still wet surface with Arturo Flakes.

### Coatings/sealers:

PU7180 / PU7320 / PU7310 / PU7750 / PU3320.

## PROCESSING CONDITIONS

Minimum temperature of the subfloor: + 10°C and + 3°C above the dew point.

Room/processing temperature:

- ▶ Min: + 15°C
- ▶ Max: + 30°C
- ▶ Optimum: + 20°C

Maximum relative humidity: 80%

These conditions must be observed while processing as well as curing. (In general, higher temperatures shorten the pot life, whilst lower temperatures prolong the curing).

## PROCESSING INSTRUCTIONS

Stir component A thoroughly. Add component B and mix for at least 2 minutes with an electrical mixer (speed ca. 300 – 400 rpm). Then transfer the mixture to a clean bucket and mix again for 1 minute. Pour the mixture onto the subfloor and distribute with a flat or notched trowel to the desired layer thickness.

### Colour and batch

Small colour deviations are unavoidable due to raw materials. That is why we recommend products from the same batch to apply. The batch no. is named on the packaging. Colour deviations regard to the 1 kg and the 5 kg sets are possible.

For light colours it's important to apply the floor in 2 mm layer thickness for a good opacity. Colour changes and yellowing are possible under UV- and atmospheric factors.

### Impression sensitivity

Prolonged heavy static loads can lead to impressions / indentations.

## DIBT GUTACHTEN

DIBt Gutachten Nr. G-156-19-0005 for the assessment of compliance with the construction requirements with regard to health protection (ABG) according MVVTB 2019/1, attachment 8, when installing the flooring systems "Arturo PU".

## IMPORTANT NOTES

Tips for castors on chairs (BS EN 12529)

For long-term protection of the sealer, chairs should have type W castors. We also recommend using transparent polycarbonate protective mats for chairs.

## SHELF LIFE

The two components must be acclimatised in the working area prior to use for at least 24 hours. Store under dry, cool and frost-free conditions in the original, sealed containers. Do not store the B component under 10° C (due to crystallization).

## CLEANING

Use Arturo Cleaning Cloths from Uzin Utz Nederland bv for fresh contaminations. For more information see the Arturo cleaning recommendations.

## EU-REGULATION 2004/42

In accordance with EU Regulation 2004/42 the maximum permitted concentration of VOCs (product category IIA/j, type wb) is 500 g/l in the ready-to-use state (version 2010). The VOC content of Arturo PU2060 in the ready-to-use state is < 500 g/l VOC.

## DATA SOURCES

All technical data, measurements, etc. given on this data sheet are based on laboratory tests. Due to circumstances beyond our control, actual data may deviate from the indicated values.

## DISCLAIMER

The information on this product sheet concerning the processing and application of this product is based on our experience with the product under standard conditions and with correct product storage and use. In practice, differences between equipment, subfloor and working conditions mean that no guarantee for a specific work result nor any liability, arising out of any legal relationship whatsoever, can be inferred either from the information on this data sheet or from any verbal advice given, unless caused by intent or gross negligence on our part. In this case the user must demonstrate that he has promptly forwarded to us in writing all necessary information for proper and effective evaluation of the circumstances. Users must test the products to check whether they are suitable for the intended application. We reserve the right to amend the information on technical data sheets. The intellectual property rights of third parties must be heeded. The most recent technical data sheet always applies. This can be requested from us or downloaded from [www.arturoflooring.com](http://www.arturoflooring.com). Our general terms and conditions of sale and delivery also apply.

## PROTECTION OF THE WORKPLACE AND ENVIRONMENT

Solvent-free. Non flammable. Comp. A: Requires no special protection or precautions in general use. Comp. B: Contains isocyanate. Irritating. Harmful if inhaled. May cause sensitisation by inhalation and skin contact. Provide good ventilation. Use barrier cream, protective gloves and safety-goggles. After contact with skin, wash immediately with plenty of water and soap. In case of contact with eyes, rinse immediately with plenty of water and seek medical advice. Observe safety information on product label as well as safety data sheet. Once cured, has a neutral odour and presents no physiological or ecological risk.

## DISPOSAL

Where possible, collect product residues and re-use. Do not empty into drains, sewers or ground. Empty, scraped and drip-free containers are recyclable. Liquid residues as well as containers with liquid residues are special waste, those with mixed and cured residues are Construction Waste. Therefore collect waste material, mix both components, allow to harden, then dispose as Construction Waste.

\* At 20°C, 65% relative humidity.

\*\* Avoid large temperature fluctuations and differences, this can lead to a temperature shock which has a negative influence on the final result.

\*\*\* For recreation rooms systems with AgBB certification must be used.